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19. KEY WORDS (Continue on reverse side if necessary and identify by block number)

Hydrogen, Metals, Nuclear Reaction Analysis, Thin films

20. ABSTRACT (Continue on reverse side if necessary and identify by block number)

'Research accomplishments of a contract to utilize nuclear reaction analysis to study hydrogen in materials are summarized. These include development of new techniques (high sensitivity, non-vacuum, Doppler spectroscopy, superlattice ...), the application of these techniques to study stress and electric current effects on hydrogen distribution in metals and the application of these methods to a variety of new materials.

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# NUCLEAR REACTION ANALYSIS OF HYDROGEN IN METALS

FINAL REPORT

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FEBRUARY 20, 1986

U.S. ARMY RESEARCH OFFICE

CONTRACT NUMBER DAAG29-82-K-0036

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### OVERVIEW OF RESEARCH ACCOMPLISHMENTS

Most of the work carried under this contract has been or is in the process of being published and has been previously reported to the Army Research Office. Hence, this report will consist principally of an outline of how these different published results fit together under the overall topic of the use of nuclear reaction analysis to study hydrogen in metals.

Immediately following this report is a numbered list of the papers which have been written under this contract. Below, we will refer to the various publications by their number in this list.

Briefly, the papers prepared under this contract can be grouped under four headings: (I) Development of new techniques for the study of hydrogen in materials, (II) Studies of how macroscopic variables (stress and electric currents) effect the distribution of hydrogen in metals, (III) Studies of the effects of hydrogen in various new thin ilm materials, and (IV) Reviews.

# I DEVELOPMENT OF NEW TECHNIQUES FOR THE STUDY OF HYDROGEN IN MATERIALS

When we started this project, most of our work in the use of Me; ion beams for the study of hydrogen in materials had been applied to the study of insulators and semiconductors, not metals. In some cases, metals present a unique challenge to this type of analysis. For example, in many hydrogen in metals studies, the levels of hydrogen in the samples can be very small (in the ppm level) below the sensitivity then available by nuclear reaction analysis. We have now pushed the sensitivity down to the lppm level for both hydrogen and deuterium (paper 15).

In some cases the hydrogen and be very mobile and hydrogen levels in the sample can change rapidly. To follow such a change, one needs to be able to determine the hydrogen concentration very rapidly and with high statistical precision. This led to our development of He induced recoil techniques in a transmission geometry (paper 19) explicitly to study such hydrogen in metals problems and later to the realization that the recoil method had such a high crosssection that one could even make measurements using radioactive alpha-particle sources (paper 17).

Productive study of some hydrogen related materials problems requires that one can measure not only the amount of hydrogen in a sample but also where in the sample it is concentrated. The usual 15N nuclear reaction analysis method is very powerful in that it automatically gives high

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depth resolution allowing the measurement of concentration profiles in two dimensional planar samples (e.g. thin films made by electrodeposition, evaporation, CVD,...). However, in cases where one needs to measure hydrogen located on grain boundaries or at crack tips, the usual depth profiling does not give sufficient information. In a attempt to satisfy the demands of such problems, we have developed a prompt radiographic technique for the three dimensional analysis of hydrogen in materials (papers 14 and 18). Because this radiographic method is difficult to apply in some cases, we have also worked using the SUNY Albany rastered microbeam (beam diameter of 2 microns) in conjunction with the He induced H recoil technique to measure the distribution of hydrogen around grain boundaries and crack tips (unpublished). This method looks very promising but we have not yet had the time to fully investigate the potential of this method or to apply it to a physically interesting case.

Another property of some metals which makes analysis of hydrogen in them difficult is the fact that hydrogen can enter and leave these metals depending on their environment. For example, some metals will lose their hydrogen just by being placed in a vacuum. To obviate such potential problems, we have just completed construction and testing of a non-vacuum analysis setup which is capable of carrying out the usual 15N hydrogen profiling measurements while the sample is in a gas environment, at present with gas pressures of up to about 10 Torr. This technique makes use of differential pumping apertures to bring the 15N ion beam from the vacuum of the accelerator into the analysis chamber containing gas. A report describing this work is presently being prepared.

A recent re-measurement of the width of the 15N + H nuclear reaction resonance made us realize that the resonance is so narrow that the normal thermal or zero point motion of hydrogen bound to a surface is sufficient to shift the nuclear reaction off resonance. In other words, if we measure the yield of nuclear reactions vs 15N energy on a very thin target, the width of this vield curve will be dominated by this Doppler broadening. A measurement of this Doppler broadening can be used to learn about the bond that holds the hydrogen to the surface. On single crystals, by studying the Doppler broadening as a function of incident angle, one can study the angular dependence of the bond. These are unique possibilities unavailable by any other known technique. It is too early to know how useful such measurements may turn out to be but it is possible that these observations may lead to the development of a whole new field of surface Doppler spectroscopy. These are difficult experiments requiring careful surface preparation (UHV...) and control over the energy spread in the incident beam. We now believe that we have control over this

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experiment and hope to take a definitive set of data over the next few weeks which will then be promptly published.

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Finally, our work over the past year or so on the analysis of thin (1 micron) films composed of many layers of component very thin films (of order 100 Angstroms) has led us to the realization that these multilayer materials have great potential both in the engineering of new thin film coatings (by varying the composition and thicknesses of the component layers) and as a tool for the study of the composition, bonding, defects,... of solid-solid interfaces and sub 100 Angstroms films. The basic ideas for the use of these multilayer films is presented in paper (5). important point to keep in mind when considering technological application of these multilayer materials is that by simply using microprocessor control over the deposition apparatus (e. g. plasma CVD), it is essentially as easy to deposit these designed multilaver thin films as it has been to deposit single component films in the past.

# II STUDIES OF MACROSCOPIC VARIABLES ON THE DISTRIBUTION OF HYDROGEN IN METALS

The ability for the first time to quantitatively measure the hydrogen concentration and distribution in metal samples allows for the rather direct test of "conventional" models which predict such basic properties as how hydrogen redistributes as a result of applied stress, presences of electric currents, or temperature gradients. The basic idea was to first conduct experiments to test the conventional predictions of, for example, the effect of stress in simple systems (e.g. single phase hydrogen in solution). If the experiment and theory agreed in this simple case, that would be evidence both that the theory was correct and that our experimental procedures were reliable. After this, one could then study more complicated cases (mixed phases, hydrides,...) where now the new experimental method could be used to deduce the mobility of hydrogen in these more complicated cases.

During the period of this contract we completed studies of the redistribution of hydrogen as a result of stress (paper 19) and as a result of electric currents (paper 11). These measurements were made in relatively simple systems. We have also recorded data in the stress case for more complicated systems (hydride forming metals) which show interesting but complicated behavior. However, before such data can be meaningfully described in a publication, it will be necessary to carry out measurements on samples which have have been fully characterized by traditional metallographic techniques.

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# III EFFECTS OF HYDROGEN ON VARIOUS NEW THIN FILM MATERIALS

In addition to the work described above on technique development and application to the motion of hydrogen in metals, we have carried on a large amount of work on the effects of hydrogen in a wide variety of new materials, including electro-deposited Cr (paper 1), ballistically compressed SiO2 (paper 2), zirconium fluoride glass (papers 3 and 20), ion assisted ZrO2 films (paper 4), water in SiO2 (paper 6), adhesion of Au on Si (paper 8), and amorphous carbon films (papers 9 and 13).

The application of nuclear reaction analysis for hydrogen in these many materials is diverse and we will not try to summarize the results here. It is best to look at the individual publications.

#### IV REVIEWS

Finally, we have been asked to write reviews of various aspects of nuclear reaction analysis for several different publications. Review supported by this contract include papers 7, 10, 12 and 14.

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### SCIENTIFIC PERSONNEL

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- J. Roy, Graduate Student
- J. Nelson, Undergraduate Student
- S. Jones, Undergraduate Student

<sup>\*</sup> Both these students have largely finished the experimental work for their PhD degrees while under the support of this contract. They are presently writing their theses.